Introduction to computational plasticity using FORTRAN

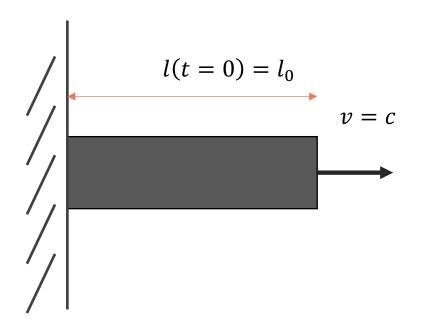
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One dimensional elastic rod

- $d\varepsilon^{el} = \frac{dl}{l}$ with $\frac{dl}{dt} = c$
- Elastic constitutive law:
- $\mathbb{E}\varepsilon^{el} = \sigma$ (elastic stiffness $\mathbb{E} = 200$ [GPa])
- Assuming E is constant, the above constitutive law can be expressed as:
- $d\varepsilon^{el} = \frac{1}{\mathbb{E}} d\sigma$

L vs σ ?



$$\frac{dv}{dt} = 0$$

One dimensional elastic rod

•
$$d\varepsilon^{el} = \frac{dl}{l}$$
 with $\frac{dl}{dt} = c$

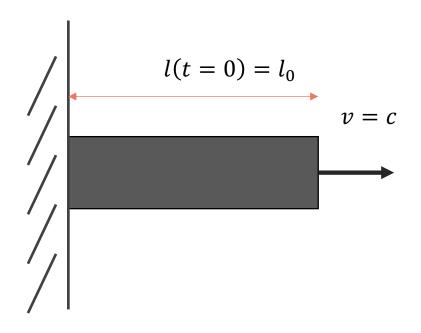
•
$$d\varepsilon^{el} = \frac{1}{\mathbb{E}} d\sigma$$

•
$$l = l_0 + ct$$

•
$$\frac{1}{\mathbb{E}}d\sigma = \frac{dl}{l} \to \int_0^{\sigma} \frac{1}{\mathbb{E}}d\sigma = \int_{l_0}^{l} \frac{dl}{l} \to \frac{1}{\mathbb{E}}\sigma = \ln\left(\frac{l}{l_0}\right)$$

$$\sigma = \mathbb{E} \ln \left(\frac{l}{l_0} \right)$$

σ vs t ?



$$\frac{dv}{dt} = 0$$

One dimensional elastic rod

$$d\varepsilon^{el} = \frac{dl}{l}$$
 with $\frac{dl}{dt} = c$

$$d\varepsilon^{el} = \mathbb{E} d\sigma$$

•
$$l = l_0 + ct$$

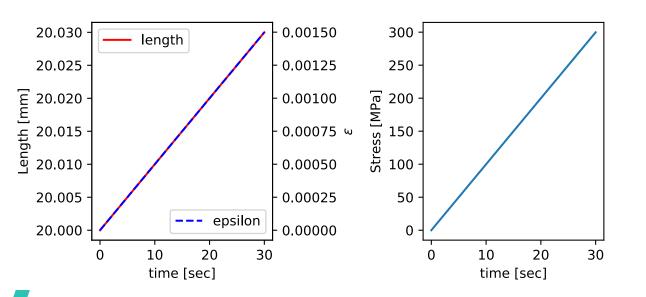
$$\frac{1}{\mathbb{E}} d\sigma = \frac{cdt}{l_0 + ct} \rightarrow \int_0^{\sigma} \frac{1}{\mathbb{E}} d\sigma = c \int_0^t \frac{dt}{l_0 + ct}$$

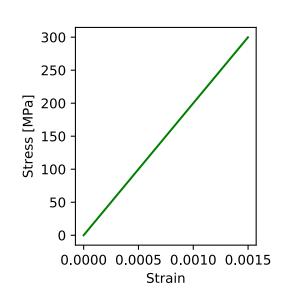
$$\to \frac{1}{\mathbb{E}}\sigma = \ln(l_0 + ct) - \ln(l_0)$$

$$\sigma = \mathbb{E} \ln \left(\frac{l_0 + ct}{l_0} \right)$$

Confirm following results:

- $l_0 = 20[mm]$
- $\bullet \frac{dl}{dt} = 0.001 \ [mm]$
- $\mathbb{E} = 200 [GPa]$ (equivalently, 200000 MPa)
- Loading for 30 seconds



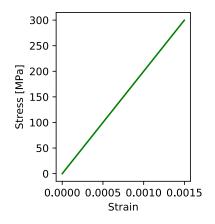


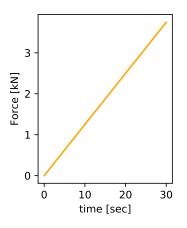
Now that you have stress, you could estimate the force as well.

• Let's say, the thickness is 1 [mm] and the width is 12.5 [mm]; The cross-sectional area amounts to 12.5 [mm^2]

$$F = A \cdot \sigma = A \mathbb{E} \ln \left(\frac{l_0 + ct}{l_0} \right)$$

$$[A \cdot \sigma] = [mm^2 MPa] = \left[(10^{-3}m)^2 \ 10^6 \frac{N}{m^2} \right] = [N]$$





One dimensional Newtonian rod

•
$$d\varepsilon = \frac{dl}{l}$$
 with $\frac{dl}{dt} = c$

Newtonian fluid's constitutive law:

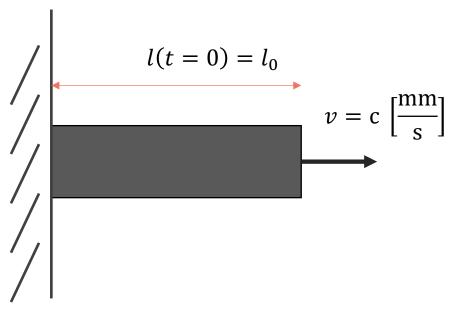
•
$$\eta \frac{d\varepsilon}{dt} = \sigma$$

• Assuming η is constant (Newtonian fluid), the above constitutive law can be expressed as:

•
$$\eta \frac{d\varepsilon}{dt} = \sigma \to \eta \frac{\frac{dl}{l}}{dt} = \sigma \to \frac{\eta}{l} \frac{dl}{dt} = \sigma$$

L vs σ ?

The cross-sectional area amounts to 12.5 [mm^2]



$$\frac{dv}{dt} = 0$$

One dimensional Newtonian rod

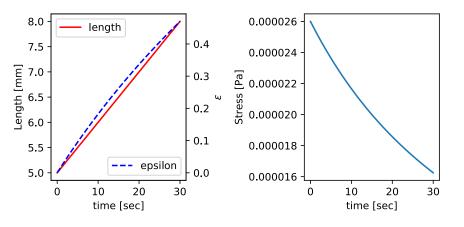
$$\frac{\eta}{l}\frac{dl}{dt} = \sigma \qquad \qquad \frac{\eta}{l_0 + ct}c = \sigma$$

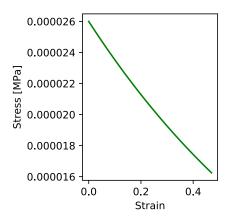
Water's viscosity is known as
$$\eta = 1.3 \times 10^{-3} \text{ [Pa} \cdot \text{s] at } 10^{\circ}C$$
$$\left[\frac{\eta}{l} \frac{dl}{dt}\right] = \left[\frac{Pa \cdot s}{mm} \left[\frac{mm}{s}\right]\right] = [Pa]$$

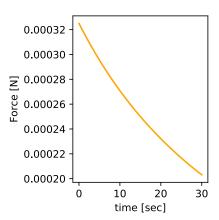
Newtonian fluid (water) under tension

$$\begin{aligned} l_0 &= 5. \left[mm\right] \\ \frac{dl}{dt} &= 0.1 \left[\frac{mm}{sec}\right] \\ \eta &= 1.3 \times 10^{-3} \left[Pa \cdot s\right] \end{aligned}$$

The cross-sectional area amounts to 12.5 [mm^2]





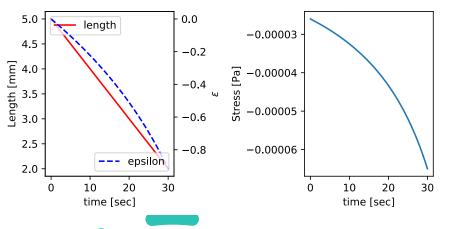


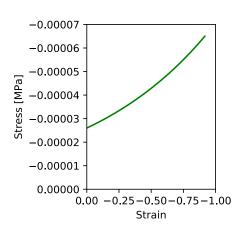
Newtonian fluid (water) under compression

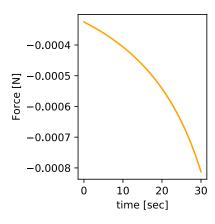
$$l_0 = 5. [mm]$$

$$\frac{dl}{dt} = -0.1 \left[\frac{mm}{sec}\right]$$

$$\eta = 1.3 \times 10^{-3} [Pa \cdot s]$$





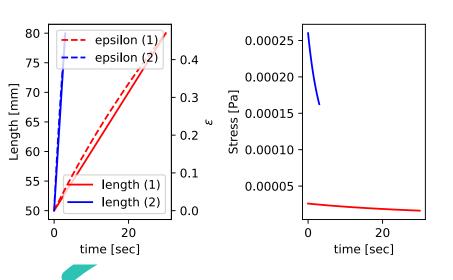


Let's compare two different speed of compression.

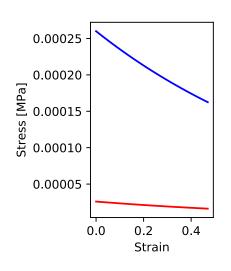
$$l_0 = 50 \ [mm]$$

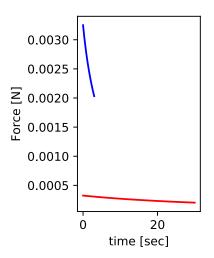
 $\eta = 1.3 \times 10^{-3} \ [Pa \cdot s]$

$$\frac{dl}{dt} = -0.1 \left[\frac{mm}{sec} \right]$$



$$\frac{dl}{dt} = -1.0 \left[\frac{mm}{sec} \right]$$





My Python cheat sheet

```
1  def eps(t,l0,vel):
2    return np.log(l0+vel*t)-np.log(l0)
3  def length(t,l0,vel):
4    return l0+vel*t

1  def elasticity(t,E,l0,c):
2    return E*np.log((l0+c*t)/l0)

1  def newtonian(t,eta,l0,c):
2    return eta*c/(l0+c*t)
```

Corn starch

https://youtu.be/Vx2DjGwnd44

A reasonable consideration (*VERY* phenomenological constitutive model)

Newtonian fluid's constitutive law:

$$\eta \, \frac{d\varepsilon}{dt} = \sigma$$

non-Newtonian fluid

$$\eta(\sigma)\frac{d\varepsilon}{dt} = \sigma$$

with

$$\eta(\boldsymbol{\sigma}) = \eta_0 + \alpha \boldsymbol{\sigma}$$

Continued

•
$$d\varepsilon = \frac{dl}{l}$$
 with $\frac{dl}{dt} = c$

$$\eta \frac{d\varepsilon}{dt} = \sigma \to (\eta_0 + \alpha \sigma) \frac{\frac{dl}{l}}{dt} = \sigma$$

$$\to \frac{\eta_0}{l} \frac{dl}{dt} + \frac{\alpha \sigma}{l} \frac{dl}{dt} = \sigma \qquad \to \frac{\eta_0 c}{l} + \frac{\alpha \sigma c}{l} = \sigma$$

$$\to \frac{\eta_0 c}{l} + \frac{\alpha c \sigma}{l} = \sigma \qquad \to \frac{\eta_0 c}{l} = \sigma \left(1 - \frac{\alpha c}{l}\right)$$

 $\rightarrow \frac{\eta_0 c}{(l-\alpha c)} = \sigma \quad \begin{array}{l} \text{Okay, analytical} \\ \text{solution was easily} \\ \text{found.} \end{array}$

A reasonable consideration (*quite* demanding phenomenological constitutive model)

Newtonian fluid's constitutive law:

$$\eta \, \frac{d\varepsilon}{dt} = \sigma$$

non-Newtonian fluid

$$\eta(\sigma)\frac{d\varepsilon}{dt} = \sigma$$

with a viscosity that is exponentially related with stress?

$$\eta(\boldsymbol{\sigma}) = \eta_0 \exp\left(\frac{\boldsymbol{\sigma}}{\boldsymbol{\sigma}}\right)$$

Continued

•
$$d\varepsilon = \frac{dl}{l}$$
 with $\frac{dl}{dt} = c$

$$\eta(\sigma) \frac{d\varepsilon}{dt} = \sigma \to \eta_0 \exp\left(\frac{\sigma}{\alpha}\right) \frac{dl}{dt} = \sigma$$

I gave up looking for the analytical solution of $\sigma(l)$...

Numerical approach?

$$\eta_0 \exp\left(\frac{\sigma}{\alpha}\right) \frac{d\varepsilon}{dt} = \sigma$$

$$d\varepsilon = \frac{dl}{l}$$
 $\frac{dl}{dt} = c$



Newton-Raphson method

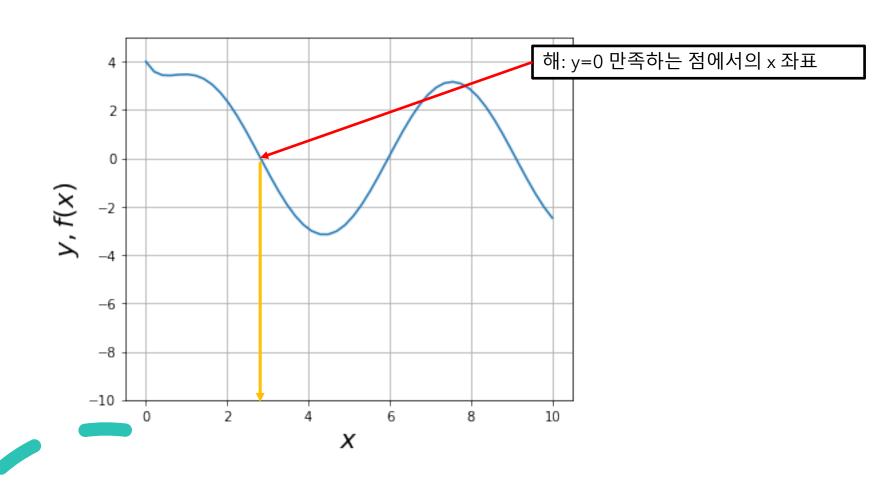
How to solve?

$$\eta_0 \exp\left(\frac{\sigma}{\alpha}\right) \frac{d\varepsilon}{dt} = \sigma$$

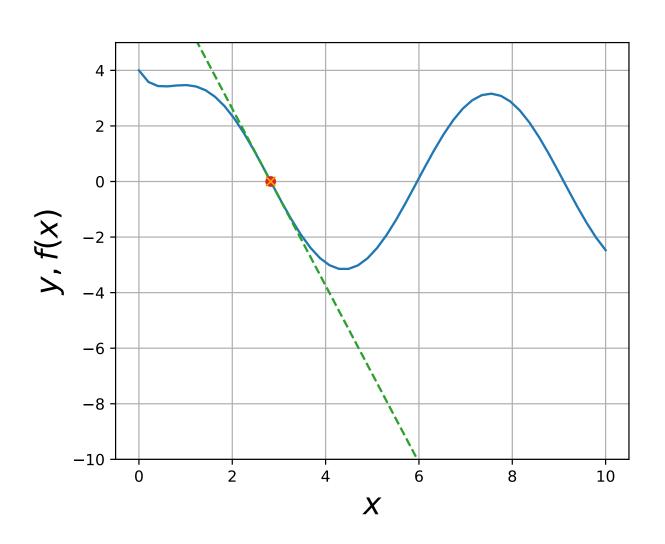
Our goal is to find a certain σ that gives $f(\sigma) = 0$

Example NR

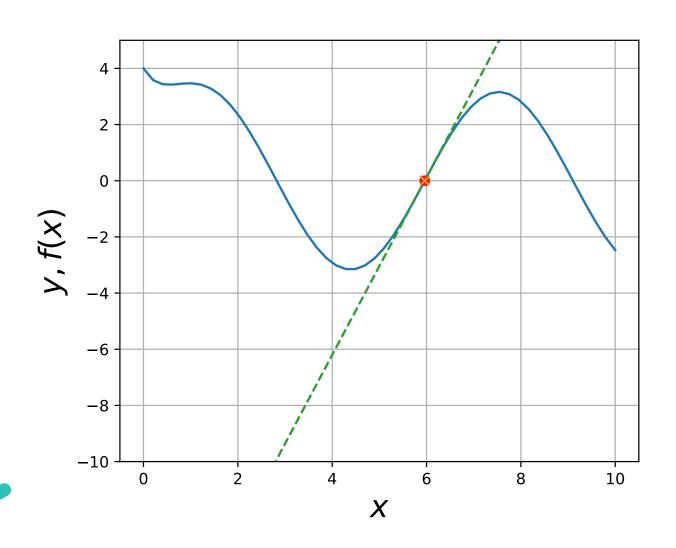
• $f(x) = y = \cos x + 3\sin x + 3\exp(-2x) = 0$ 의 해(즉, y=0 일때의 x값)를 찾아보자.



Visual illustration of NR (ex 1)



Visual illustration of NR (ex 2)



Newton Raphson Method - Algorithm

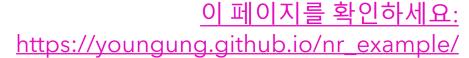
- 1. Guess x value and let's name it as x_0 where the subscript 0 means 'initial'.
- 2. Obtain new guess x_1 by following the below tasks.
 - Estimate $f(x_0)$ and $\frac{\partial f}{\partial x}$. In case $\frac{\partial f}{\partial x}$ is a function of x. For the first attempt, use x_0 .
 - Obtain the next guess x_1 by drawing a tangent line at the point of $(x_0, f(x_0))$ and obtain its intercept with x-axis. You can do it by defining the line function derived from the tangent line, i.e.,

$$\mathbf{y} = \frac{\partial f}{\partial x}(x_0) \times (\mathbf{x} - x_0) + f(x_0)$$

Find the intercept of the line with x-axis, i.e.,
$$y = 0$$
, which gives x_1 :
$$0 = \frac{\partial f}{\partial x}(x_0) \times (x_1 - x_0) + f(x_0) \rightarrow x_1 - x_0 = -\frac{f(x_0)}{\frac{\partial f}{\partial x}(x_0)} \rightarrow x_1 = x_0 - \frac{f(x_0)}{\frac{\partial f}{\partial x}(x_0)}$$

• 3. We are using this intercept as the new x.

And repeat 2-1/2-2 steps until $f(x_n) \approx 0$.



NR summary

•
$$x_{n+1} = x_n - \frac{f(x_n)}{\frac{\partial f}{\partial x}(x_n)}$$

- Repeat the above until $f(x_n) < \text{tolerance}$
- Of course, you can do it manually, stepby-step. Usually, people make computer do the repetitive and tedious tasks.

How to solve?

Let's consider $\frac{d\varepsilon}{dt}$ is given as $\dot{\varepsilon}$

$$\eta_0 \exp\left(\frac{\sigma}{\alpha}\right) \frac{d\varepsilon}{dt} = \sigma$$

$$f(\sigma) = \sigma - \eta_0 \dot{\varepsilon} \exp\left(\frac{\sigma}{\alpha}\right)$$

$$\frac{\partial f(\boldsymbol{\sigma})}{\partial \boldsymbol{\sigma}} = 1 - \frac{\eta_0 \dot{\varepsilon}}{\alpha} \exp\left(\frac{\boldsymbol{\sigma}}{\alpha}\right)$$

Now, if you have a reasonable guess on σ (say, σ_0), let's estimate next guess σ_1 and so on.

$$\sigma_{n+1} = \sigma_n - \frac{f(\sigma_n)}{\frac{\partial f}{\partial x}(\sigma_n)}$$

Cheat sheet

```
non newtonian
        real function calc_f(sigma, eta0, alpha, edot)
 3
        implicit none
        real sigma, et0, alpha, edot, eta0
        calc_f = sigma - eta0 * edot * exp(sigma / alpha)
 6
        return
        end function
 9c
        real function calc_df(sigma, eta0, alpha, edot)
11
        implicit none
12
        real sigma, eta0, alpha, edot
        calc_df = 1. - eta0*edot/alpha * exp(sigma/alpha)
        return
15
        end function
17c
18
        program main
        implicit none
        real s, tol, calc_f, calc_df, f, df, edot,alpha ,eta0
21
        integer kount
        parameter(tol=1e-5)
24c
        Input conditions
        eta0 = 13.
        alpha = 2.
        edot = 1e-3
28c
        -- File
        open(3,file='nr.txt',status='unknown')
30c
31
                                   ! initial guess
        s = 1.
        f = tol * 2.
                                   ! work-around
33
        kount = 0
35c
        -- Newton-Raphson loop
36
        do while(abs(f)>tol .and. kount < 10)</pre>
37
           f=calc_f(s,eta0,alpha,edot)
           df = calc_df(s,eta0,alpha,edot)
           write(3,'(i2.2,3e11.3)')kount, s, f, df
           s = s - f/df
41
           kount = kount + 1
        enddo
43
44
        close(3)
45
        end
```

Continued

•
$$d\varepsilon = \frac{dl}{l}$$
 with $\frac{dl}{dt} = c$

$$\eta(\sigma) \frac{d\varepsilon}{dt} = \sigma \to \eta_0 \exp\left(\frac{\sigma}{\alpha}\right) \frac{dl}{dt} = \sigma$$

I gave up looking for the analytical solution of $\sigma(l)$...

We might be able to use NR method to solve the above in combination with Euler method!

Euler + Newton-Raphson

$$\eta_0 \exp\left(\frac{\boldsymbol{\sigma}}{\alpha}\right) \frac{dl}{dt} = \sigma \quad \to \quad \eta_0 \exp\left(\frac{\boldsymbol{\sigma}}{\alpha}\right) \frac{\Delta l}{\Delta t} = \sigma \quad \to \quad 0 = \sigma - \eta_0 \exp\left(\frac{\boldsymbol{\sigma}}{\alpha}\right) \frac{\Delta l}{\Delta t}$$

$$l_{(n+1)} = l_{(n)} + \Delta l$$
 $t_0 = 0$ Δt is, as usual, fixed as constant $l_0 = 0$ Note that $\frac{dl}{dt} = c$. If we apply Euler approximation, $\frac{\Delta l}{\Delta t} = c \rightarrow \Delta l = c \Delta t$

$$\to 0 = \sigma - \eta_0 \exp\left(\frac{\sigma}{\alpha}\right) \frac{\frac{c\Delta t}{l}}{\frac{\Delta t}{\Delta t}}$$

$$\to 0 = \sigma - \eta_0 \exp\left(\frac{\sigma}{\alpha}\right) \frac{c}{l}$$

We apply the Newton-Raphson method to as below function:

$$\to f\left(\sigma_{(n)}\right) = \sigma_{(n)} - \eta_0 \exp\left(\frac{\sigma_{(n)}}{\alpha}\right) \frac{c}{l_{(n)}}$$

$$\rightarrow \frac{\partial f(\sigma)}{\partial \sigma} = 1 - \frac{\eta_0}{\alpha} \exp\left(\frac{\sigma_{(n)}}{\alpha}\right) \frac{c}{l_{(n)}}$$

- Outer loop over time
- Inner loop over NR search

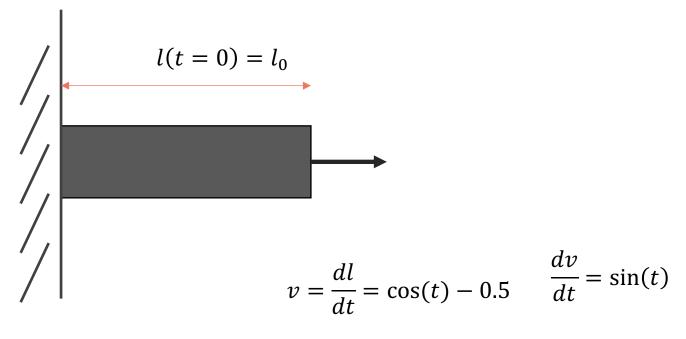
Euler + Newton-Raphson (Cheat sheet)

```
1c
        non newtonian
        real function calc_f(sigma, eta0, alpha, c, 1)
 2
        implicit none
        real sigma, et0, alpha, c,1, eta0
4
        calc_f = sigma - eta0 * exp(sigma / alpha) * c / l
 5
 6
        return
        end function
 8
9c
        real function calc_df(sigma, eta0, alpha, c, l)
10
        implicit none
11
12
        real sigma, eta0, alpha, c,l
        calc_df = 1. - eta0/alpha * exp(sigma/alpha) *c/l
13
14
        return
15
        end function
```

```
program main
19
        implicit none
20
        real dt,alpha,eta0,vel,l,t,calc_f,calc_df,tol,f,df,dl,sigma
21
        integer kount, i
22
        character*12 cdt
23
        parameter(tol=1e-5)
24
25c
        input
26
        dt = 1.
27
        alpha=300.
28
        eta0=30.
29
        vel=0.0001
30
31
        do i=1,iarac()
32
           call getarg(i,cdt)
33
           read(cdt, '(e20.13)')dt
34
        enddo
35c
        dl = vel* dt
37c
38
                                    ! initial length
        l = 10.
        t = 0.
40c
41
        sigma=0.
                                      ! the very initial guess on stress
42
43c
        file
        open(2,file='euler_nr.txt')
        do while(t<30.01)</pre>
47c
        solve the equation to obtain sigma
48
           f = tol *2.
                                    ! work-around
49
           kount = 0
           do while(abs(f)>tol .and. kount < 10)
51
              f = calc_f(sigma,eta0,alpha,vel,l)
              df = calc_df(sigma,eta0,alpha,vel,l)
53
              sigma = sigma - f/df
54
              kount = kount + 1
           enddo
56c
            write(*,*) t, l, sigma, kount
57
           write(2,*) t, l, sigma, kount
58
           l=l+dl
           t=t+dt
60
        enddo
61
62
        close(2)
63
        end
```

Euler + Newton-Raphson

The cross-sectional area amounts to 12.5 [mm^2]



Euler + Newton-Raphson

$$\eta_0 \exp\left(\frac{\boldsymbol{\sigma}}{\alpha}\right) \frac{dl}{dt} = \sigma \quad \to \quad \eta_0 \exp\left(\frac{\boldsymbol{\sigma}}{\alpha}\right) \frac{\Delta l}{\Delta t} = \sigma \quad \to \quad 0 = \sigma - \eta_0 \exp\left(\frac{\boldsymbol{\sigma}}{\alpha}\right) \frac{\Delta l}{\Delta t}$$

$$l_{(n+1)} = l_{(n)} + \Delta l$$
$$t_{(n+1)} = t_{(n)} + \Delta t$$

$$t_0 = 0$$

$$l_0 = 0$$

 Δt is, as usual, fixed as constant

Note that $\frac{dl}{dt} = \cos(t) - 0.5$ If we

Note that $\frac{dl}{dt} = \cos(t) - 0.5$. If we apply Euler approximation,

$$\frac{\Delta l}{\Delta t} = \cos(t) - 0.5 \rightarrow \Delta l = \{\cos(t) - 0.5\}\Delta t$$

$$\to 0 = \sigma - \eta_0 \exp\left(\frac{\sigma}{\alpha}\right) \frac{\{\cos(t) - 0.5\}\Delta t}{\Delta t}$$

$$\to 0 = \sigma - \eta_0 \exp\left(\frac{\sigma}{\alpha}\right) \frac{\cos(t) - 0.5}{l}$$

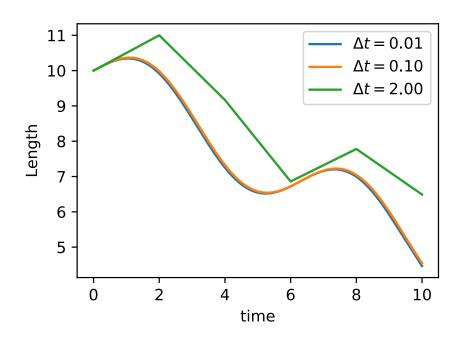
We apply the Newton-Raphson method to as below function:

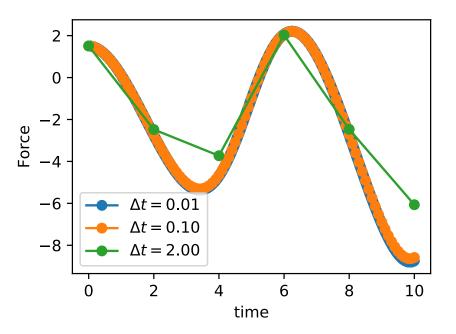
$$\rightarrow f\left(\sigma_{(n)}\right) = \sigma_{(n)} - \eta_0 \exp\left(\frac{\sigma_{(n)}}{\alpha}\right) \frac{\cos t_{(n)} - 0.5}{l_{(n)}}$$

$$\rightarrow \frac{\partial f(\sigma)}{\partial \sigma} = 1 - \frac{\eta_0}{\alpha} \exp\left(\frac{\sigma_{(n)}}{\alpha}\right) \frac{\cos t_{(n)} - 0.5}{l_{(n)}}$$



Results





```
non newtonian
 2
        real function calc_f(sigma, eta0, alpha, t, l)
 3
        implicit none
        real sigma, et0, alpha, t,1, eta0
        calc_f = sigma - eta0 * exp(sigma / alpha) * (cos(t)-0.5) / l
 5
 6
        return
 7
        end function
 8
 9c
10
        real function calc_df(sigma, eta0, alpha, t, 1)
        implicit none
11
12
        real sigma, eta0, alpha, t,l
        calc_df = 1. - eta0/alpha * exp(sigma/alpha) *(cos(t)-0.5)/l
13
14
        return
        end function
```

18

19

20

21

22

23

24

62

63

close(2)

end

program main

implicit none

integer kount, i

character*12 cdt

parameter(tol=1e-5)

Euler + Newton-Raphson (Cheat sheet)

```
25c
        input
26
        dt = 1.
27
        alpha=300.
28
        eta0=30.
29
30
        do i=1,iargc()
           call getarg(i,cdt)
31
32
           read(cdt, '(e20.13)')dt
33
        enddo
34c
35c
         dl = vel* dt
36c
37
                                     ! initial length
        l = 10.
38
        t = 0.
39c
40
                                       ! the very initial guess on stress
        sigma=0.
41
42c
        file
43
        open(2,file='euler_nr.txt')
45
        do while(t<10.01)</pre>
46
           dl = (\cos(t)-0.5)*dt
47c
        solve the equation to obtain sigma
                                     ! work-around
48
           f = tol *2.
49
           kount = 0
           do while(abs(f)>tol .and. kount < 10)</pre>
50
51
               f = calc_f(sigma,eta0,alpha,t,l)
52
               df = calc_df(sigma,eta0,alpha,t,l)
53
               sigma = sigma - f/df
54
               kount = kount + 1
55
           enddo
56c
            write(*,*) t, l, sigma, kount
57
           write(2,*) t, l, sigma, kount
58
           l=l+dl
59
           t=t+dt
60
        enddo
61
```

real dt,alpha,eta0,1,t,calc_f,calc_df,tol,f,df,dl,sigma