

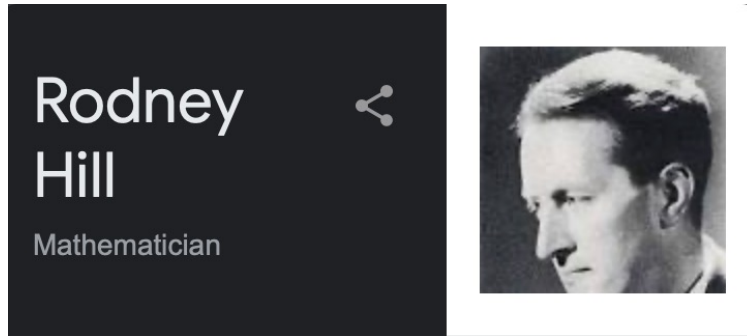
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# Plasticity (described with tensors)

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# Theory of plasticity

- Rodney Hill



# Yield criterion with stress tensor (not scalar)

- In order to use tensorial quantities and apply the former method, we'll need to adjust a few assumptions.
- The use of Heaviside like function for yield criterion

$$\hat{H}(\sigma - Y) \rightarrow \hat{H}(\boldsymbol{\sigma}, Y). \quad \hat{H}(\sigma_{ij}, Y).$$

We cannot just subtract  $\sigma_{ij} - Y$ :  $\sigma_{ij}$  is a tensor,  $Y$  is a scalar quantity.

We introduce a scalar function, called the yield function.

Yield criterion is described as a function of  $\sigma_{ij}$  (two free indices)

$\phi = \phi(\sigma_{ij})$  and Let's use  $\phi$  to see if yield condition is met ( $\phi = Y$ ) or not ( $\phi < Y$ ).

# Strain-hardening with stress, strain tensors (not scalars)

- One use length of vector to quantify the 'size' of a vector.
- Similarly, we use equivalent scalar quantities for stress and strain tensors.
- The equivalent scalar quantity for stress tensor is simply called 'equivalent stress', and the same is applied to strain tensor ('equivalent strain').
- There are a few types of equivalent quantities. We'll use only von Mises quantity.

$$\bar{\sigma}^{eq} = \left[ \frac{1}{2} \{ (\sigma_{11} - \sigma_{22})^2 + (\sigma_{22} - \sigma_{33})^2 + (\sigma_{33} - \sigma_{11})^2 + 6(\sigma_{12}^2 + \sigma_{23}^2 + \sigma_{13}^2) \} \right]^{0.5}$$

- The definition of equivalent strain is not straightforward. We'll have to determine the amount of **plastic work done** to the material that is under the given stress  $\sigma_{ij}$  (thus providing us the above equivalent stress tensor).

# Plastic work done

- Apparently, plasticity is non-linear, the work done for the time from 0 to  $t$  is defined using integration:
- $w^{pl}(t) = w^{pl}(t = 0) + \int_0^t dw$
- $dw^{pl} = \boldsymbol{\sigma} : d\boldsymbol{\varepsilon}^{pl} = \sigma_{ij} d\varepsilon_{ij}^{pl}$  (two dummy indices  $i, j$ )
- We postulate the work done calculated by stress and strain tensor (as done above) should be the same as the one calculated by the equivalent stress, equivalent strain.
- The above postulation is expressed as below:
- $dw^{pl} = \sigma_{ij} d\varepsilon_{ij}^{pl} = \sigma^{eq} d\varepsilon^{eq} \rightarrow d\varepsilon^{eq} = \frac{\sigma_{ij} d\varepsilon_{ij}^{pl}}{d\sigma^{eq}}$

$$\varepsilon^{eq}(t) = \varepsilon^{eq}(t = 0) + \int_0^t d\varepsilon^{eq} = \varepsilon^{eq}(t = 0) + \int_0^t \frac{\sigma_{ij} d\varepsilon_{ij}^{pl}}{d\sigma^{eq}}$$

- For materials without previous deformation, the above can be written as:

$$\varepsilon^{eq}(t) = \int_0^t \frac{\boldsymbol{\sigma} : d\boldsymbol{\varepsilon}^{pl}}{d\sigma^{eq}}$$

# Strain hardening?

- Say, your material obeys the Hollomon equation,

$$\sigma = K' \varepsilon^n$$

$\sigma = K' \varepsilon^n$  (not possible); The mathematical operation of 'exponential' is not available.

$\sigma^{eq} = K' (\varepsilon^{eq})^n$ ; Instead of using the tensors, we use 'equivalent' quantities (that are scalars).

- In case your material obeys linear hardening:

$$\sigma^{eq} = K \varepsilon^{eq}$$

Now, let's look at the constitutive model again

$$\frac{d\boldsymbol{\varepsilon}}{dt} = c \hat{H} \left\{ \boldsymbol{\sigma} - k \left( \boldsymbol{\varepsilon}(t) - \int_0^t \frac{1}{\mathbb{E}} : \frac{d\boldsymbol{\sigma}}{dt} dt \right) \right\} + \frac{1}{\mathbb{E}} : \frac{d\boldsymbol{\sigma}}{dt}$$

The term for strain hardening  $k \left( \boldsymbol{\varepsilon}(t) - \int_0^t \frac{1}{\mathbb{E}} \frac{d\boldsymbol{\varepsilon}}{dt} dt \right)$  should be replaced by the empirical laws based on equivalent quantities.

$$\boldsymbol{\sigma} - k \left( \boldsymbol{\varepsilon}(t) - \int_0^t \frac{1}{\mathbb{E}} : \frac{d\boldsymbol{\sigma}}{dt} dt \right) \rightarrow \phi(\boldsymbol{\sigma}) - \sigma^{eq}(\varepsilon^{eq}) \quad \varepsilon^{eq}(t) = \int_0^t \frac{\boldsymbol{\sigma} : d\boldsymbol{\varepsilon}}{d\sigma^{eq}}$$

$c$  should be somehow replaced with a tensorial quantity similar to  $\frac{d\boldsymbol{\varepsilon}^{pl}}{dt}$

Now, let's look at the constitutive model again

$$\frac{d\boldsymbol{\varepsilon}}{dt} = c \hat{H} \left\{ \boldsymbol{\sigma} - k \left( \boldsymbol{\varepsilon}(t) - \int_0^t \frac{1}{\mathbb{E}} : \frac{d\boldsymbol{\sigma}}{dt} dt \right) \right\} + \frac{1}{\mathbb{E}} : \frac{d\boldsymbol{\sigma}}{dt}$$

$$\frac{d\boldsymbol{\varepsilon}}{dt} = \frac{d\boldsymbol{\varepsilon}^{pl}}{dt} \hat{H}(\phi(\boldsymbol{\sigma}) - K' \varepsilon^{eq}) + \frac{1}{\mathbb{E}} : \frac{d\boldsymbol{\sigma}}{dt}$$

Let's assume the linear strain hardening ( $\sigma^{eq} = K' \varepsilon^{eq}$ ) is valid for our material, so that  $k \left( \boldsymbol{\varepsilon}(t) - \int_0^t \frac{1}{\mathbb{E}} : \frac{d\boldsymbol{\sigma}}{dt} dt \right)$  should be replaced by  $K' \varepsilon^{eq}$

$$\boldsymbol{\sigma} - k \left( \boldsymbol{\varepsilon}(t) - \int_0^t \frac{1}{\mathbb{E}} : \frac{d\boldsymbol{\sigma}}{dt} dt \right) \rightarrow \phi(\boldsymbol{\sigma}) - K' \varepsilon^{eq} \quad \varepsilon^{eq}(t) = \int_0^t \frac{\boldsymbol{\sigma} : d\boldsymbol{\varepsilon}}{d\sigma^{eq}}$$

$c$  should be somehow replaced with a tensorial quantity similar to  $\frac{d\boldsymbol{\varepsilon}^{pl}}{dt}$ , for now, Let's replace  $c$  with  $\frac{d\boldsymbol{\varepsilon}^{pl}}{dt}$  as  $\boldsymbol{\varepsilon} = \boldsymbol{\varepsilon}^{pl} + \boldsymbol{\varepsilon}^{el}$ . ( $\rightarrow \frac{d\boldsymbol{\varepsilon}}{dt} = \frac{d\boldsymbol{\varepsilon}^{pl}}{dt} + \frac{d\boldsymbol{\varepsilon}^{el}}{dt}$ )



# Finding unknown plastic strain $\frac{d\epsilon^{eq}}{dt}$

$$\frac{d\epsilon}{dt} = \frac{d\epsilon^{pl}}{dt} \hat{H}(\phi(\sigma) - K'\epsilon^{eq}) + \frac{1}{\mathbb{E}} \dot{\epsilon}^{eq}$$

$$\frac{d\epsilon}{dt} = \frac{d\epsilon^{pl}}{dt} \hat{H}(\phi(\sigma) - K'\epsilon^{eq}) + \frac{1}{\mathbb{E}} \dot{\epsilon}^{eq}$$

$$\frac{d\epsilon}{dt} = \frac{d\epsilon^{pl}}{dt} + \frac{1}{\mathbb{E}} \dot{\epsilon}^{eq}$$

$$\frac{d\epsilon^{pl}}{dt} ??$$

Let's postulate Hill's idea (**associated flow rule**)

$$\frac{d\epsilon^{pl}}{dt} = \frac{d\epsilon^{eq}}{dt} \left( \frac{\partial \phi(\sigma)}{\partial \sigma} \right)$$

If we use von Mises yield criterion:

$$\frac{d\epsilon_{ij}^{pl}}{dt} = \frac{d\epsilon^{eq}}{dt} \left( \frac{\partial \left\{ \left[ \frac{1}{2} \{ (\sigma_{11} - \sigma_{22})^2 + (\sigma_{22} - \sigma_{33})^2 + (\sigma_{33} - \sigma_{11})^2 + 6(\sigma_{12}^2 + \sigma_{23}^2 + \sigma_{13}^2) \} \right]^{0.5} \right\}}{\partial \sigma_{ij}} \right)$$

If we use von Mises yield criterion:

$$\frac{d\epsilon_{ij}^{pl}}{dt} = \frac{d \left\{ \int_0^t \frac{\sigma}{d\sigma^{eq}} d\epsilon \right\}}{dt} \left( \frac{\partial \left\{ \left[ \frac{1}{2} \{ (\sigma_{11} - \sigma_{22})^2 + (\sigma_{22} - \sigma_{33})^2 + (\sigma_{33} - \sigma_{11})^2 + 6(\sigma_{12}^2 + \sigma_{23}^2 + \sigma_{13}^2) \} \right]^{0.5} \right\}}{\partial \sigma_{ij}} \right)$$

If we use von Mises yield criterion:

$$\frac{d\varepsilon_{ij}^{pl}}{dt} = \frac{d\left\{\int_0^t \frac{\boldsymbol{\sigma} : d\boldsymbol{\varepsilon}}{d\sigma^{eq}}\right\}}{dt} \left( \frac{\partial \left\{ \left[ \frac{1}{2} \{ (\sigma_{11} - \sigma_{22})^2 + (\sigma_{22} - \sigma_{33})^2 + (\sigma_{33} - \sigma_{11})^2 + 6(\sigma_{12}^2 + \sigma_{23}^2 + \sigma_{13}^2) \} \right]^{0.5} \right\}}{\partial \sigma_{ij}} \right)$$

$$\frac{\partial \left\{ \left[ \frac{1}{2} \{ (\sigma_{11} - \sigma_{22})^2 + (\sigma_{22} - \sigma_{33})^2 + (\sigma_{33} - \sigma_{11})^2 + 6(\sigma_{12}^2 + \sigma_{23}^2 + \sigma_{13}^2) \} \right]^{0.5} \right\}}{\partial \sigma_{ij}}$$

Notice the two free indices (i,j)

Let's say,

$$X = (\sigma_{11} - \sigma_{22})^2 + (\sigma_{22} - \sigma_{33})^2 + (\sigma_{33} - \sigma_{11})^2 + 6(\sigma_{12}^2 + \sigma_{23}^2 + \sigma_{13}^2)$$

Then,

$$\frac{\partial \left\{ \left[ \frac{1}{2} X \right]^{0.5} \right\}}{\partial \sigma_{ij}} = \frac{\partial \left\{ \left[ \frac{1}{2} X \right]^{0.5} \right\}}{\partial X} \frac{\partial X}{\partial \sigma_{ij}} = \frac{1}{2} \frac{\partial \{ [X]^{0.5} \}}{\partial X} \frac{\partial X}{\partial \sigma_{ij}} = \frac{1}{2} 0.5 X^{-0.5} \frac{\partial X}{\partial \sigma_{ij}} = 0.5 \left( \frac{1}{2X} \right)^{0.5} \frac{\partial X}{\partial \sigma_{ij}}$$

$$\frac{\partial X}{\partial \sigma_{11}} = 2(\sigma_{11} - \sigma_{22}) + 2(\sigma_{11} - \sigma_{33})$$

$$\frac{\partial X}{\partial \sigma_{22}} = 2(\sigma_{22} - \sigma_{11}) + 2(\sigma_{22} - \sigma_{33})$$

$$\frac{\partial X}{\partial \sigma_{33}} = 2(\sigma_{33} - \sigma_{11}) + 2(\sigma_{33} - \sigma_{22})$$

$$\frac{\partial X}{\partial \sigma_{12}} = 12\sigma_{12} = \frac{\partial X}{\partial \sigma_{21}}$$

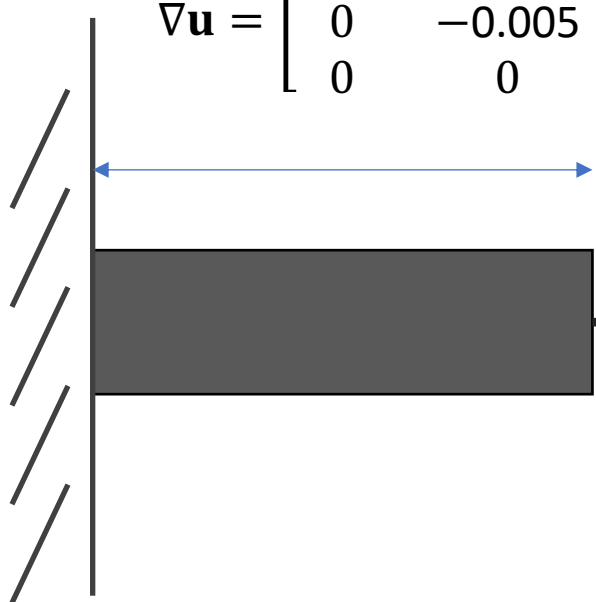
$$\frac{\partial X}{\partial \sigma_{23}} = 12\sigma_{23} = \frac{\partial X}{\partial \sigma_{32}}$$

$$\frac{\partial X}{\partial \sigma_{13}} = 12\sigma_{13} = \frac{\partial X}{\partial \sigma_{31}}$$

# Problem: stretching an elasto-plastic rod with linear hardening

$$\frac{d\boldsymbol{\varepsilon}}{dt} = \frac{d\boldsymbol{\varepsilon}^{pl}}{dt} \hat{H}(\phi(\boldsymbol{\sigma}) - (Y^0 + k\varepsilon^{eq})) + \frac{1}{\mathbb{E}} \frac{d\boldsymbol{\sigma}}{dt}$$

Perfect-plastic (no hardening;  $Y^0$  is constant)  
with associated flow rule:  $\frac{d\varepsilon^{eq}}{dt} \left( \frac{\partial \phi(\boldsymbol{\sigma})}{\partial \boldsymbol{\sigma}} \right)$



$$\nabla \mathbf{u} = \begin{bmatrix} 0.01 & 0 & 0 \\ 0 & -0.005 & 0 \\ 0 & 0 & -0.005 \end{bmatrix}$$

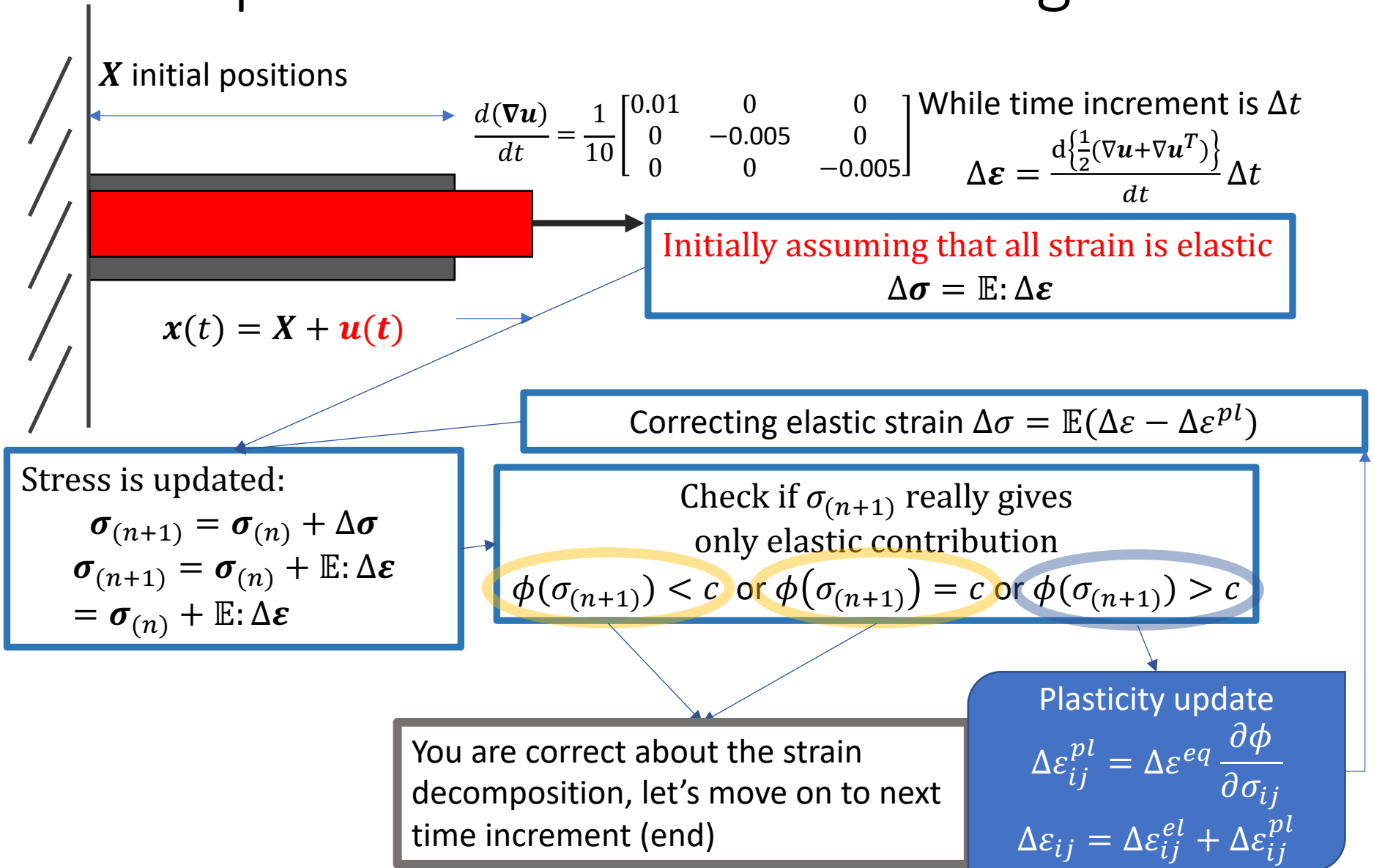
$$\frac{d\mathbf{u}}{dt} = \frac{\nabla \mathbf{u}}{10 \text{ [sec]}}$$

Let's assume your material obeys the von Mises yield criterion

$$\boldsymbol{\varepsilon} = \begin{bmatrix} 0.01 & 0 & 0 \\ 0 & -0.005 & 0 \\ 0 & 0 & -0.005 \end{bmatrix}$$

$$\frac{d\boldsymbol{\varepsilon}}{dt} = \begin{bmatrix} 0.001 & 0 & 0 \\ 0 & -0.0005 & 0 \\ 0 & 0 & -0.0005 \end{bmatrix}$$

# Elastic predictor and corrector algorithm



# Elastic predictor and corrector algorithm

Initially assuming that all strain is elastic

$$\Delta\sigma_{ij} = \mathbb{E}_{ijkl}\Delta\varepsilon_{kl}$$

Find the stress corresponding to the current stress increment

$$\sigma_{(n+1)} = \sigma_{(n)} + \Delta\sigma$$

Correcting elastic strain

$$\Delta\varepsilon_{ij}^{el} = \Delta\varepsilon_{ij} - \Delta\varepsilon_{ij}^{pl}$$

That gives new stress increment

$$\Delta\sigma_{ij} = \mathbb{E}_{ijkl}(\Delta\varepsilon_{kl} - \Delta\varepsilon_{kl}^{pl})$$

(adjust strain decomposition)

Check if  $\sigma_{(n+1)}$  is inside, on or over the yield criterion

$$\begin{aligned} \phi(\sigma_{(n+1)}) &< Y^0 + k(\varepsilon_{(n)}^{eq} + \Delta\varepsilon^{eq}) \\ \text{or } \phi(\sigma_{(n+1)}) &= Y^0 + k(\varepsilon_{(n)}^{eq} + \Delta\varepsilon^{eq}) \\ \text{or } \phi(\sigma_{(n+1)}) &> Y^0 + k(\varepsilon_{(n)}^{eq} + \Delta\varepsilon^{eq}) \end{aligned}$$

Plastic strain update

$$\Delta\varepsilon_{ij}^{pl} = \Delta\varepsilon^{eq} \frac{\partial\phi}{\partial\sigma_{ij}}$$

$$\text{If } \phi(\sigma_{(n+1)}) \leq Y^0 + k(\varepsilon_{(n)}^{eq} + \Delta\varepsilon^{eq})$$

$\sigma_{(n+1)}$  is consistent with our theory.

Let's move on to next time increment